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Product Data Sheet

ASODUR-TOPCOAT

Product Description:

A two-component multipurpose epoxy finishing coating for a wide range of industrial and Marine applications. ASODUR Topcoat can be applied as Topcoat over Steel structures, Concrete elements, Pipelines, External Tank coating and in other aggressive atmospheric conditions.

Technical Properties:

Drying Time (25°C) : set-to-touch,

(2 hours)

Dry

(10 hours) hard fully cured,

(7 days)

Overcoating

Intervals (25°C) : Min. 8 hours.

Max. 5 days. 5 days. 25°C or 3 days. 30°C

Recommended Film

Thickness : Wet 100 microns

Dry 60 microns

Volume Solids : 60%

Theoretical Coverage : 10m2 /L 9m2/Kg

Thinner : Thinner No. 17 Thinning Rate : $5 \sim 10 \%$ (by wt.) Primer Coats : ASODUR Mastic

Epoxy/ASODUR

P2000

Specific Gravity : 1.1

Storage Shelf Life : Minimum 1 year

under normal storage conditions

Mixing Ratio : Base Part A4 + Part

B 1 (4:1)

Pot Life : 4 hours.

Note:

- 1. Mix base and hardener according to the mixing ratio and sir thoroughly.
- 2. Remove any soap, dust, rust, grease, old paint surface or any salt- containing chemicals before coating.
- 3. Avoid applying the paint in rainy weather or humidity above 85% RH, particularly, a wet surface must be thoroughly dried.
- 4. All equipment must be cleaned immediately after use.
- 5. When the overcoating interval is exceeded, the paint surface must be roughened to ensure adhesion.

Characteristics:

Excellent Resistance to water. Very good resistance to chemicals highly durable and flexible film.

Application Method:

By brush, Roller or Airless.

Colour:

Spray White, Grey, Black or as per RAL.

Finish:

Shades, Gloss,

